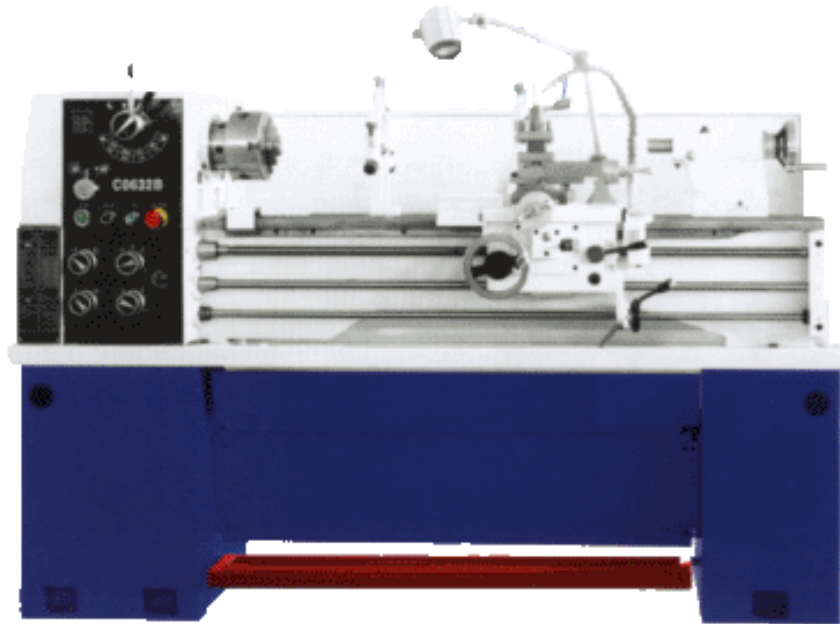


POLYTOP

Exporter from china

PTKC165B/180B ENGINE LATHE



PRODUCT FEATURES:

- Precision ground and hardened bed ways
- The spindle is supported with precision roller bearings
- Head stock gears are made of high quality steel, ground and hardened
- Easy operating speed change levers
- Removable gap is provided for larger diameter work
- Spindle speed range 70-2000r/min
- Two different lengths of bed are available
- Easy operating gear box has various feeds and thread cutting function
- ASA D1-4 camlock spindle nose
- With or without cabinet according to requirement

Machine data	PTKC165B	PTKC180B
Max. swing over bed	13"(330mm)	14"(360mm)
Max. swing in gap	18 ³ / ₄ "(476mm)	19 ⁷ / ₈ "(508mm)
Max. swing over slide	7 ¹ / ₄ "(185mm)	8 ¹ / ₂ "(215mm)
Bed width	7 ³ / ₈ "(186mm)	
Max. length of workpiece	30"(750mm)40"(1000mm)	
Spindle nose	D ₁₋₄	
Spindle bore	1 ¹ / ₂ "(Ø38mm)	
Taper of bore in spindle morse	No.5	
Spindle speed steps	8	
Spindle speed scope	70;«2000r/min	
Inch thread	40;«2 ¹ / ₄ T.P.I/20	
Metric thread	0.45;«10mm/28	
Longitudinal feed range	0.0013;«0.0173in/r(0.026;«0.348mm/r)	
Cross feed range	0.0005;«0.0059in/r(0.007;«0.096mm/r)	
Max. travel of tailstock quill	3 ⁵ / ₈ "(95mm)	
Taper hole of tailstock	No.3	
Electric motor	2HP(1.5KW)110v or 220v(1ph)	220v or 380v(3ph)
Net weight/Gross weight(1000mm)	495/595kg	510/610kg
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ii