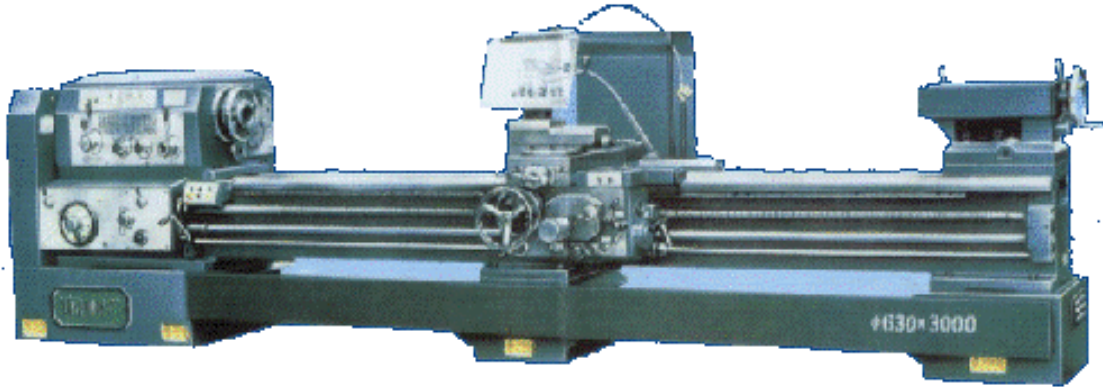


# POLYTOP

Exporter from china

## PTZC1315A UNIVERSAL LATHE



ii

Specifications		PTZC1315A	PTZC2315A
CAPACITIES	Max. swing over bed	630 mm	630 mm
	Max. swing over cross slide	360 mm	360 mm
	Center distance	750;1000;1500;2000;3000;4000;5000;6000;8000;10000;12000 mm	
	Max. swing over gap	ii	800 mm
	Valid length of gap	ii	300 mm
	Bed with	500 mm	
HEADSTOCK	Spindle hole	70 mm	
	Spindle nose	C-8 or D-8	
	Spindle taper	MT#80	
	Spindle speeds (Number)	14-750 (18 STEPS)	
GEAR BOX- THREADS & FEEDS	Metric threads range (Kinds)	1-240 mm (54 Kinds)	
	Inch threads range (Kinds)	28-1 inch (37 Kinds)	
	Module threads range (Kinds)	0.5-60 OP (45 Kinds)	
	Diametral threads range (Kinds)	30-1 t.p.i. (27 Kinds)	
	Longitudinal feeds range (Kinds)	0.05-1.42 mm/r (72 Kinds)	
	Cross feeds range (Kinds)	0.015-0.48 mm/r (72 Kinds)	
	Rapid feed: Long/Cross	6/2 m/min	
	Leadscrew size: Diameter/Pitch	T48 mm /12 mm	
CARRIAGE	Cross slide travel	400 mm	
	Compound rest travel	230 mm	
	Size of tool shank	30;Á30 mm	
TAILSTOCK	Spindle diameter	100 mm	
	Spindle taper	MORSE #5 OR #6	
	Spindle travel	205 mm	

MOTOR	Main drive motor		11 kw	
	Coolant pump motor		0.09 kw	
	Rapid feed motor		0.18 kw	
NET WEIGHT FLOOR SPACE (L <sub>i</sub> ÁW <sub>i</sub> ÁH)	Center distance	750 mm	3400 kg	2702 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm
		1000 mm	3600 kg	2950 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm
		1500 mm	4000 kg	3452 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm
		2000 mm	4500 kg	3952 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm
		3000 mm	5000 kg	4952 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm
		4000 mm	5500 kg	5952 <sub>i</sub> Á1276 <sub>i</sub> Á1260 mm