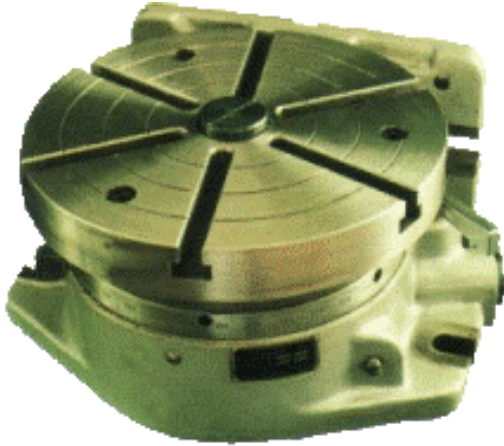


POLYTOP

E x p o r t e r f r o m c h i n a

TYPE F2 DIRECT DIVIDING HEAD:**Features:**

This Direct Dividing head can be used in either a horizontal and vertical position. Using one of the masking plates provided (6 pieces) the Head can carry out many dividing functions. Indexing of 2,3,4,6,8,12 and 24 divisions can be rapidly and simply carried out. The 3-jaw chuck also simplifies the indexing of some workpieces.

INDEXING:

For indexing work loosen the clamping lever for spindle and turn the lever for latch in a clockwise direction. After this, rotate the work-piece manually to desired position and clamping of spindle.

While the changing of division is required remove the thrust plate at the rear of spindle and change the masking plate required. Having finished this, replace the thrust plate. Teeth numbers of masking plates: 2,3,4,6,8, and 12.

MAIN SPECIFICATIONS: (mm/in.)

Type	PTF2	PTF3
Height of centre (horizontal)	149.25/5.90	150/5.91
Distance between the end face of chuck and bottom	173/6.81	126/4.96
Divisions	2,3,4,6,8,12,24	2,3,4,6,8,12,24. or infinitely indexing
Dia. of chuck	210/8.27	210/8.27
ii	ii	ii