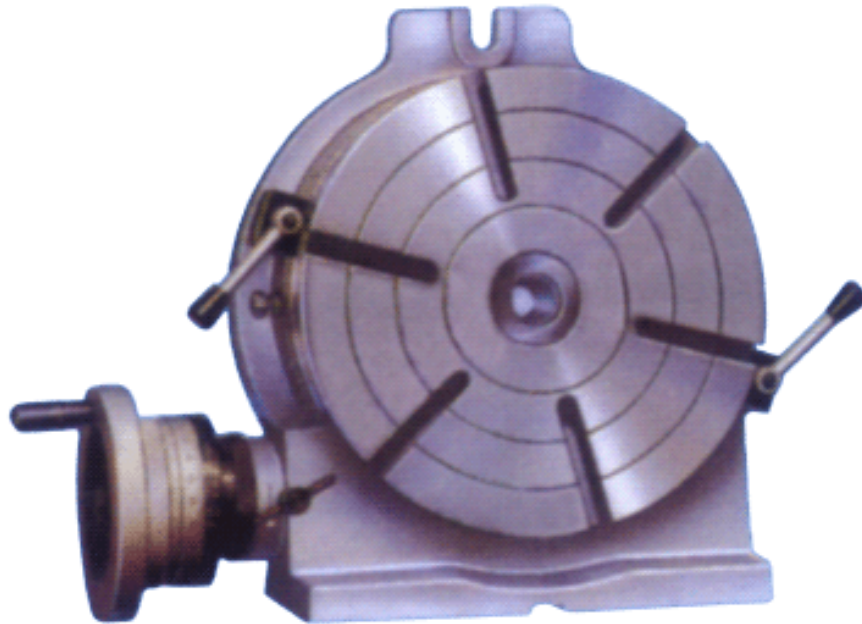


# POLYTOP

Exporter from china

## **PTT13-B SERIES ROTARY TABLE:**



### **Features:**

The PTT13-B series horizontal rotary tables are for indexing, circular cutting, angle setting, boring, spot facing operations and similar work in conjunction with a milling machine. This type rotary table is so designed as to permit machining operations at a higher dimension than that of TS type rotary table. The base can be used in a vertical position to enable to carry out center work with the help of tailstock.

<b>Specifications</b>	<b>PTT13200B</b>	<b>PTT13250B</b>	<b>PTT13300B</b>	<b>PTT13400B</b>	<b>PTT13500B</b>
Diameter of table	§¶200 mm	§¶250 mm	§¶300 mm	§¶400 mm	§¶500 mm
Morse taper of the center hole	3#		4#		
Diameter of the center hole	§¶30;Á6 mm		§¶40;Á10		§¶50;Á15
Height of center for Verti. mounting	135 mm	165 mm	195 mm	260 mm	286 mm
Width of the T-slot	12 mm		14 mm		20 mm
Adjacent angle of table T-slot	90;ã	60;ã			45;ã
Width of locating key	16 mm			18 mm	-
Modules of worm gear	1.5	2	2.5	3.5	
Transmission ratio of the worm gear	1:90				
Graduation of the table	360;ã				
Rotating angle of table with one revolution of the worm	4;ã (1' per graduation)				
Minimum reading of vernier	10"				
Indexing accuracy	80"	60"			
Max. bearing (with table Hor.)	150 kg	200 kg	250 kg	300 kg	550 kg
max. bearing (with table Vert.)	75 kg	100 kg	125 kg	150 kg	275 kg
Net weight	27 kg	43 kg	67 kg	ii	225 kg
Gross weight	33 kg	51 kg	77 kg	ii	260 kg
Case dimensions mm	488;Á324;Á232	530;Á395;Á245	603;Á458;Á274	ii	955;Á690;Á337
ii	ii	ii	ii	ii	ii